CHAPTER 10

DHCP Persistence in the Cell/Area Zone

Introduction

This chapter describes the implementation of Dynamic Host Configuration Protocol (DHCP) persistence on an Industrial Automation and Control System (IACS) network and extends the design recommendations described in Chapter 3, “CPwE Solution Design—Cell/Area Zone,” Chapter 4, “CPwE Solution Design—Manufacturing and Demilitarized Zones,” and Chapter 5, “Implementing and Configuring the Cell/Area Zone.” Table 4-7 highlights several ways to allocate IP addresses and lists advantages and disadvantages of these methods. Cisco and Rockwell Automation recommend that IACS network developers use a static IP addressing schema for the Manufacturing zone, especially for allocating IP addresses to IACS devices in the Cell/Area zone. Cisco and Rockwell Automation now recommend DHCP Persistence as a valid option along with static addressing for deploying IP addresses for IACS devices.

As noted in earlier chapters, the Cell/Area zone is where the IACS devices connect into the Cell/Area IACS network. Careful planning is required to achieve the optimal design and performance from both the Cell/Area IACS network and IACS device perspective. This extension of the CPwE architectures focuses on EtherNet/IP, which is driven by the ODVA Common Industrial Protocol (CIP) (see the “IACS Communication Protocols” section on page 1-26). The EtherNet/IP protocol is tested with Rockwell Automation devices, IE switches, controllers, and applications.

Static IP addressing is the traditional, default means to allocate IP addresses for both IACS devices (for example, drives and I/O) and network infrastructure devices (for example, IE switches). Static IP addressing requires an implementer to manually configure an IP address on an IACS device as it is provisioned onto the IACS network. Static IP addressing is referenced directly (rather than a logical reference) by the IACS applications for communication and control purposes. Therefore, the IP addressing assigned must be consistent and defined for proper IACS application operation.

As IACS networks grow in size, so does the task of maintaining static IP addresses on IACS devices. During maintenance operations, where downtime cost and mean time to recovery (MTTR) is a significant issue, manual configuration of a static IP address for each replaced IACS device can take valuable time.

DHCP Persistence enables IACS implementers to reserve and pre-assign an IP address to a specific IE switch port. This enables an IACS device connected to that IE switch port, configured for dynamic IP allocation, to always receive a consistent IP address regardless of its MAC address. This capability helps to reduce the amount of time required to provision or replace IACS devices, such as drives and I/O. This also helps to reduce the required level of skilled resources to provision or replace an IACS device.
Converged Plantwide Ethernet (CPwE) Design and Implementation Guide

Chapter 10      DHCP Persistence in the Cell/Area Zone

Introduction

Although Cisco and Rockwell Automation now recommend DHCP Persistence as a valid option for IACS devices, Cisco and Rockwell Automation still recommend that network developers use a static IP addressing schema for IACS network infrastructure devices.

This chapter outlines the key requirements and technical considerations for DHCP Persistence within the Cell/Area zone. There are two typical use cases for implementing DHCP Persistence: replacement of a failed IACS device, and setting up a new “out-of-the-box” IACS device.

Using DHCP Persistence to Replace a Failed IACS Device

Consider the example of a municipal water distribution system that has multiple pumping stations located over a large geographic area. Often, these networks are tied together into a central location for monitoring purposes. Because of this centralization, it is convenient to have only a few network administrators who must maintain addressing for the entire system.

If an IACS device on a pumping station fails, maintenance staff on site could replace the IACS device. However, special training in all IACS products may be required to properly set IP addressing. If dynamic allocation is enabled on this IACS device, the maintenance staff would simply connect the new IACS device to the DHCP Persistence server (the IE switch to which the IACS device is connected), which allocates the correct IP address, enabling the maintenance staff to complete the IACS device configuration.

Using DHCP Persistence to Provision a New IACS Device

To reduce the amount of time necessary to configure a new system, Cisco and Rockwell Automation have enabled specific technology to allow a more efficient out-of-the-box experience when deploying IP-enabled devices in an IACS application. Manually configuring network addresses on IACS devices can add extra time and complexity to system setup. To configure DHCP, the following tasks must be performed:

- Creating a DHCP pool
- Assigning the pool to a VLAN
- Assigning an IP address on the VLAN
- Configuring Reserved Only, DHCP Snooping, and DHCP Persistence

In a typical IACS application, in which the IACS network infrastructure supports DHCP Persistence, these steps can be skipped. All IACS devices that have DHCP/BOOTP enabled out-of-the-box require only that power be applied, and the switch be connected via the appropriate switch port so that the switch can communicate. This saves the user valuable configuration time. Other applications can be configured to download the operating system and configure the IACS device.

To configure these options on a Stratix 8000 or Stratix 8300 switch, see Rockwell Automation publication 1783-UM003, “Stratix 8000 and Stratix 8300 Ethernet Managed Switch User Manual”, at the following URL:

Brief Technology Overview of DHCP

Following is a brief description of DHCP.

Address Allocation in IACS Networks

DHCP is an auto-configuration protocol used in IP networks. DHCP allows the IP address, subnet mask, and default gateway of any node to be configured automatically from a central server.

The primary reason for using DHCP on an IACS network is to allow server (IE switch) management of addressing. Because a server manages IP address allocation, it is unnecessary to configure IACS device addresses. This can save significant configuration time during maintenance. Until recently, the downside of DHCP has been that the process may not always deliver an IP address or the same IP address to the same device. DHCP Option 82 was created to help this situation by enabling DHCP to consistently deliver the same IP address to a device based on criteria such as MAC address. This mechanism does not cover replacing devices nor does it guarantee consistent delivery, because it relies on a server or device to maintain the IP-to-MAC address table. Another device configured as a DHCP server, known as a rogue DHCP server, may respond to requests.

As part of the ODVA Standard for EtherNet/IP, it is required that all complying devices are able to have an address issued via DHCP or BOOTP “out-of-the-box”. Because of this, all Rockwell Automation EtherNet/IP enabled devices have BOOTP enabled by default.

For more information on the ODVA standard for EtherNet/IP, visit http://www.odva.org.

DHCP Address Allocation (Handshake) Process

The DHCP address allocation process is as follows:

- **DHCP Discovery**—In this step of the handshake process, the DHCP client broadcasts a message across the subnet to discover all available DHCP servers.

- **DHCP Offer**—When any DHCP server on the subnet sees a DHCP discovery request, the DHCP servers send a DHCP offer to the clients. The offer is an address allocated based on the configured method of IP allocation in the DHCP server, as described above.

- **DHCP Request**—The client then chooses which DHCP server’s IP address to accept. The client then sends a broadcast DHCP Request over the subnet. The server whose address was chosen continues in the process, while the other servers stop sending offers.

- **DHCP Acknowledgement**—The final phase occurs when the chosen DHCP server sends the DHCPACK packet back to the client. The packet includes the lease duration and any other configuration information that the client might have requested. The protocol expects the DHCP client to configure its network interface with the negotiated parameters. At this point, the DHCP Handshake Process is complete. After the client obtains an IP address, the client may use the Address Resolution Protocol (ARP) to prevent IP conflicts caused by overlapping address pools of DHCP servers.
Methods of IP Allocation in DHCP

Depending on the implementation, the DHCP server may have four methods of allocating IP addresses:

- **Dynamic allocation**—A network administrator assigns a range of IP addresses to be used on the DHCP network. Each IACS device, or client, on the IACS network requests an IP address from the DHCP server during network initialization. The process by which the nodes are assigned an address during initialization is described below.

- **Automatic allocation**—The DHCP server is configured to permanently assign an IP address to a client from the pool. This allocation process is similar to dynamic allocation in the handshaking process it uses. However, it differs in that the DHCP server tracks past IP addresses assigned to IACS devices, and re-assigns an address to the same device if the link is lost.

- **Static allocation (Option 82)**—The DHCP server allocates an IP address based on a table of MAC addresses mapped to specific IP addresses.

- **DHCP Persistence**—When an IE switch is acting as the DHCP server for IACS devices connected to it, the switch assigns the IP address to a particular port. Any device with DHCP enabled that is plugged into that port with DHCP Persistence enabled, receives the same address.

For detailed Stratix 8000 switch DHCP Persistence behavior, see Rockwell Automation publication 1783-UM003, “Stratix 8000 and Stratix 8300 Ethernet Managed Switch User Manual”, at the following URL:


For detailed Stratix 6000 switch DHCP per port behavior, see Rockwell Automation publication 1783-UM001, “Stratix 6000 Ethernet Managed Switch User Manual”, at the following URL:


**DHCP vs. BOOTP**

DHCP was developed as an extension of the Bootstrap Protocol (BOOTP), which is still in use in many EtherNet/IP-enabled IACS devices. Because of the close relationship between DHCP and BOOTP, most DHCP servers can also function as BOOTP servers.

This document does not describe the technical differences in the structuring of packets between DHCP and BOOTP. No differences in address allocation with respect to DHCP Persistence should occur, whether a client uses DHCP or BOOTP.
**DHCP Snooping (Advanced Stratix 8000 Switch DHCP Feature)**

DHCP Snooping is a feature applied to ensure the security of an existing DHCP infrastructure. DHCP Snooping prevents unauthorized DHCP servers from assigning addresses to clients. When DHCP Snooping is enabled on an IE switch, the switch uses a series of Layer 2 techniques to do the following:

- Track the physical location of hosts
- Ensure that hosts use only the IP addresses assigned to them
- Ensure that only responses from authorized DHCP servers are communicated to the end device

This feature is available on Stratix 8000 and 8300 switches. This feature helps ensure the deterministic nature similar to static IP addressing by ensuring only the appropriate server (in this case the switch to which the end device is connected) assigns the IP address.

Figure 10-1 shows a sample topology with DHCP Snooping enabled on a Stratix 8000 switch.

![Sample Topology With DHCP Snooping Enabled on a Stratix 8000 Switch](image)

In this example, the Stratix 8000 switch is the DHCP server for both the Rockwell Automation 1756-ENBT and 1734-AENT modules. However, because both the distribution and Stratix 6000 switches act as DHCP servers also tied to the IACS network, multiple DHCP offers could be sent over the subnet. To prevent the 1734-AENT or 1756-ENBT modules from receiving incorrect addresses, DHCP Snooping is enabled on the Stratix 8000 switch.

The Stratix 6000 does not support DHCP Snooping. Other DHCP servers on the network may assign addresses to persistence devices on the switch.
Table 10-1 lists additional information on topics related to DHCP.

<table>
<thead>
<tr>
<th>For More Information on:</th>
<th>Visit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Converged Plantwide Ethernet (CPwE) Design and Implementation Guide: IP Addressing</td>
<td>IP Addressing, page 4-38</td>
</tr>
</tbody>
</table>

**DHCP Persistence Reference Architectures Testing**

To ensure proper address assignment via DHCP Persistence, the large-scale reference architecture topology shown in Figure 10-2 was tested. The topology included eight Stratix 8000 switches connected in a ring to a Cisco Catalyst 4500 distribution switch. Each Stratix 8000 switch had DHCP-enabled IACS devices such as Rockwell Automation programmable controllers and I/O modules connected to it. In addition, to ensure that each IE switch acts as a DHCP server only to the IACS devices directly connected to it, the Stratix 6000 switch was added into the topology. A PowerFlex drive and Point I/O module were connected directly to the Stratix 6000 switch. The Windows DHCP Server was also added to act as an outside server to the system. If DHCP Snooping was performing as planned, the Windows server should not allocate any addresses to the end devices.

**Note**

DHCP Persistence is not available on all switches. Contact the switch manufacturer for more information.
**Figure 10-2  Typical Large-scale Topology**

**Test Criteria**

The tests were designed with the following criteria in mind:

- Ensure DHCP Persistence when multiple Stratix 8000 and Stratix 6000 switches act as DHCP servers
- Ensure DHCP Snooping functionality on Stratix 8000 Switches when a Stratix 6000 switch is enabled as a DHCP server
- Ensure DHCP Snooping functionality on Stratix 8000 Switches when an external Windows DHCP server is enabled
Test Configuration

The test was configured as follows:

- All IE switches in this test were configured via DHCP Persistence to assign IP addresses to all IACS devices directly connected to the IE switches.
- All IE switches were configured with their own static IP address for manageability purposes.
- The Windows DHCP server, Cisco Catalyst 2960, and Cisco Catalyst 4500 switches were configured to offer leases on the Cell/Area Zone subnet. In a sense, they act as rogue DHCP servers, supplying IP addresses that would lead to a fault or error if accepted by the IACS devices.
- The Stratix 6000 switch was configured as a DHCP server and was included to evaluate whether its DHCP per port behavior operates correctly when the IACS device is part of a large IACS network.

**Note** The Stratix 8000 switch allows you to assign IP addresses from a pool and through per port persistence. The Stratix 6000 switch also has a DHCP assignment technology enabled, which behaves similarly to DHCP Persistence on Cisco IE3000 and Stratix 8000 switches. However, Stratix 6000 switches allow you to assign DHCP by port or through a pool, but not both. DHCP Snooping is unavailable on the Stratix 6000 switches.

- To prevent any other DHCP servers from attempting to provide the address to each IACS device in the IACS architecture, DHCP Snooping was enabled on all Stratix 8000 switches.
- In addition to DHCP Snooping, the persistence-only option was used on the Stratix 8000 switches to prevent them from offering a lease to a non-persistence device.
- Stratix 8000 switches are connected in a fiber ring using Resilient Ethernet Protocol (REP).
- The PowerFlex 70EC drive and 1734-AENTR module were added to this test as additional IACS BOOTP devices.

Table 10-2 shows the Stratix 8000 and Stratix 6000 switch configurations.

### Table 10-2 Stratix 8000 and Stratix 6000 Switch Configurations

<table>
<thead>
<tr>
<th>Switch Name</th>
<th>Switch IP Address</th>
<th>VLAN Number</th>
<th>DHCP Snooping</th>
<th>DHCP Persistence</th>
<th>DHCP Server</th>
<th>DHCP Pool Range</th>
<th>Subnet Mask</th>
</tr>
</thead>
<tbody>
<tr>
<td>IES-1</td>
<td>10.17.10.11</td>
<td>10</td>
<td>Enabled</td>
<td>Enabled</td>
<td>Enabled</td>
<td>10.17.10.101 - 10.17.10.103</td>
<td>255.255.255.0</td>
</tr>
<tr>
<td>IES-2</td>
<td>10.17.10.12</td>
<td>10</td>
<td>Enabled</td>
<td>Enabled</td>
<td>Enabled</td>
<td>10.17.10.101 - 10.17.10.103</td>
<td>255.255.255.0</td>
</tr>
<tr>
<td>IES-3</td>
<td>10.17.10.13</td>
<td>10</td>
<td>Enabled</td>
<td>Enabled</td>
<td>Enabled</td>
<td>10.17.10.101 - 10.17.10.103</td>
<td>255.255.255.0</td>
</tr>
<tr>
<td>IES-4</td>
<td>10.17.10.14</td>
<td>10</td>
<td>Enabled</td>
<td>Enabled</td>
<td>Enabled</td>
<td>10.17.10.101 - 10.17.10.103</td>
<td>255.255.255.0</td>
</tr>
<tr>
<td>IES-5</td>
<td>10.17.10.15</td>
<td>10</td>
<td>Enabled</td>
<td>Enabled</td>
<td>Enabled</td>
<td>10.17.10.101 - 10.17.10.103</td>
<td>255.255.255.0</td>
</tr>
<tr>
<td>IES-6</td>
<td>10.17.10.16</td>
<td>10</td>
<td>Enabled</td>
<td>Enabled</td>
<td>Enabled</td>
<td>10.17.10.101 - 10.17.10.103</td>
<td>255.255.255.0</td>
</tr>
<tr>
<td>IES-7</td>
<td>10.17.10.17</td>
<td>10</td>
<td>Enabled</td>
<td>Enabled</td>
<td>Enabled</td>
<td>10.17.10.101 - 10.17.10.103</td>
<td>255.255.255.0</td>
</tr>
</tbody>
</table>
Testing Procedure

As part of automated DHCP Persistence testing, the following procedure was observed.

**Procedure**

<table>
<thead>
<tr>
<th>Step</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Step 1</strong></td>
<td>Ensure all nodes and switches have correct IP addresses.</td>
</tr>
<tr>
<td><strong>Step 2</strong></td>
<td>Send CIP reset message to all nodes on network (simulates a node power cycle; forcing the DHCP IP assignment process to be repeated).</td>
</tr>
<tr>
<td><strong>Step 3</strong></td>
<td>Increment the test counter.</td>
</tr>
<tr>
<td><strong>Step 4</strong></td>
<td>Ensure all nodes have been reset.</td>
</tr>
<tr>
<td><strong>Step 5</strong></td>
<td>Ensure all nodes have received correct IP addresses.</td>
</tr>
<tr>
<td><strong>Step 6</strong></td>
<td>Repeat the procedure, beginning at step 1.</td>
</tr>
</tbody>
</table>

Although the automated test suite used a programmatic CIP reset message for power cycling, a manual power cycle test was added to verify the impact of an actual power cycle. Similar results were achieved through 25 manual power cycles. During the manual test the following procedure was observed:

**Procedure**

<table>
<thead>
<tr>
<th>Step</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Step 1</strong></td>
<td>Ensure all nodes and switches have correct IP addresses.</td>
</tr>
<tr>
<td><strong>Step 2</strong></td>
<td>Remove power from all devices on the network.</td>
</tr>
<tr>
<td><strong>Step 3</strong></td>
<td>Add power to all devices on network.</td>
</tr>
<tr>
<td><strong>Step 4</strong></td>
<td>Increment the test counter.</td>
</tr>
<tr>
<td><strong>Step 5</strong></td>
<td>Ensure all devices have been reset.</td>
</tr>
<tr>
<td><strong>Step 6</strong></td>
<td>Ensure all devices have received correct IP addresses.</td>
</tr>
<tr>
<td><strong>Step 7</strong></td>
<td>Repeat the procedure, beginning at step 1.</td>
</tr>
</tbody>
</table>
Test Results

The automated test suite successfully completed over 1500 iterations of the test. The Stratix 8000 switches used DHCP Snooping and DHCP Persistence to ensure that the correct IP addresses were given to all IACS devices directly connected to the IE switch. The Stratix 6000 switch used DHCP Persistence to ensure that the correct IP addresses were given to all IACS devices directly connected to the IE switch.

The testing confirmed that all IACS devices successfully received the expected IP addresses as planned.

DHCP Persistence Design Recommendations for IACS Devices

Keep the following in mind when planning a system that uses DHCP Persistence for IP addressing.

- Plan IP addressing and VLAN scheme.
  For recommendations on IP addressing, see Chapter 4, “CPwE Solution Design—Manufacturing and Demilitarized Zones,” and Table 4-7.

- Set up the IE switch with DHCP Persistence with planned IP addresses. Do not mix dynamic assignments and reservations on the same VLAN.
  For additional information on setting up the Stratix 8000 switch, see Rockwell Automation publication, “Stratix 8000 and Stratix 8300 Ethernet Managed Switch User Manual”, available at the following URL:

- Enable DHCP Persistence on the Stratix 8000 switch if the switch by using the Device Manager web interface:
  For additional information on setting DHCP Persistence, creating the DHCP pool of IP addresses, and enabling DHCP Persistence per port on the Stratix 8000 switch, see Rockwell Automation publication, “Stratix 8000 and Stratix 8300 Ethernet Managed Switch User Manual”, available at the following URL:

- Enable DHCP Snooping on the Stratix 8000 switch to prevent rogue DHCP servers from assigning IP addresses to the end nodes.
  For additional information on enabling DHCP Snooping on the Stratix 8000 switch, see Rockwell Automation publication, “Stratix 8000 and Stratix 8300 Ethernet Managed Switch User Manual”, available at the following URL:

- Enable DHCP Per Port on the Stratix 6000 switch
  For additional information on setting DHCP Per Port on Stratix 6000 switch, see Rockwell Automation publication, “Stratix 6000 Ethernet Managed Switch User Manual”, available at the following URL:
DHCP Persistence Configuration Techniques

Keep these techniques in mind as you configure your IACS application to use DHCP Persistence:

- Ensure all IACS devices on the IACS network are configured to use DHCP or BOOTP.
- If any IACS device cannot be configured for DHCP or BOOTP, configure the IACS devices with a static IP address.
- Ensure all IACS devices are configured out-of-the-box for DHCP or BOOTP when powered up.
- Wire the IACS network and confirm proper IP allocation to the IACS devices by using RSLinx software.
- If there are two or more identical IACS devices in your IACS network, check the MAC ID to ensure each IACS device has its IP address allocated properly.
- Check the web interface of the IACS device to ensure that the MAC address of the IACS device attached to port is as planned.

DHCP Persistence Topology Considerations

DHCP Persistence functionality is not affected by the IACS network topology in which it is applied. However, only one IACS device can be connected to an IE switch port. Regardless of the topology, the switch allocates IP addresses to all DHCP-enabled devices connected directly to it. However, there are several considerations to be pointed out for each topology.

Note

Because DHCP Persistence allows only a single device to be connected per port, do not use DHCP Persistence with two-port Ethernet modules, such as the 1756-EN2TR, 1756-EN3TR, or 1734-AENTR modules. If you attempt to use DHCP Persistence with these modules, only one of the modules is assigned an IP address. The remaining modules are not assigned IP addresses.
Linear Topology

In a linear topology, each IE switch should be configured with DHCP Persistence enabled to allow dynamic address allocation to all IACS devices attached to them. In Figure 10-3, every IACS device on the access link layer would have an IP address assigned by the IE switch to which it is attached. The IE switch would assign the address IP address by port. All IE switches are configured with their own static IP address for manageability purposes.

Figure 10-3  Linear Topology
Star Topology

In a star topology, IACS devices on the access link layer receive their IP addresses from the IE switch to which they are attached. In this configuration (see Figure 10-4), the IE switch assigns addresses per port for the IACS devices connected to it. All IE switches are configured with their own static IP address for manageability purposes. DHCP Snooping is enabled on all IE switches. This prevents the IACS device from receiving IP addresses from the wrong DHCP servers.

Figure 10-4  Star Topology
Ring Topology

In a ring topology (see Figure 10-5), much like the other topologies, it is necessary to set up DHCP Persistence on each IE switch with connected IACS devices. An IE switch on one side of the ring cannot serve IP addresses to IACS devices connected to another IE switch elsewhere on the ring with DHCP Snooping configured. All IE switches are configured with their own static IP address for manageability purposes.

Figure 10-5  Ring Topology
Redundant Star Topology

A redundant star topology (see Figure 10-6) requires configuration of DHCP Persistence on each IE switch. The resiliency provided between IE switches does not affect configuration of DHCP Persistence. All IE switches are configured with their own static IP address for manageability purposes.

Figure 10-6  Redundant Star Topology