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- Security: “The most important thing is to keep all of our company’s proprietary data secure. We must avoid a cybersecurity attack at all costs.”
- Integrity: “We need strict control over our data to avoid errors or tampering.”
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Some of OT’s major success metrics are:

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- Integrity: “We have to be able to trust the readings we’re getting.”
- Confidentiality: “Keeping data safe is important, but our proprietary systems are unlikely to be hacked anyway. Security by obscurity!”

Cisco is bringing these two functions together, working to transform manufacturing through new initiatives like:

- Increase in original equipment effectiveness
- Decrease in new product introduction cycle time
- Increase in inventory turns
- Decrease in annual energy costs
- Decrease in unplanned downtime
- Decrease in the defect rate

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